

### **APPLICATION**

Especially suitable on machining centers, stationary drills and drilling machines with high precision requirements.

Self-tightening flat jaw drill chuck. Industrial design with maximum precision.

# **CUSTOMER BENEFITS**

- $\odot$ Precise concentricity of up to 0.05 mm
- Increase in the clamping force proportional to the cutting force by the automatic retightening function

  Conical mount for maximum driving force and precision 9

# TECHNICAL FEATURES

- Strong retaining ring All components made from steel
- Hardened and ground
- Only suitable for clockwise rotation





# A03 SPIRO-I for machining centers, stationary drills and drilling machines

Item no.	Size	Design	Clamping capacity mm	Mount	Concentricity deviation max.	External Ø mm	Length opened mm	Length closed mm	Weight g
871003	6	1	0-6.5	B 10	0.05	35	62.5	68.6	315
871004	6	1	0-6.5	B 12	0.05	35	62.5	68.6	310
871008	10	1	0-10	B 12	0.05	43	82.5	90.1	665
871009	10	1	0-10	B 16	0.05	43	82.5	90.1	650
871012	13	1	1-13	B 16	0.05	50	94	102.5	995
871016	16	1	3-16	B 16	0.05	55	96.5	106.8	1260
8710171)	16	I	3-16	B 18	0.05	55	96.5	106.8	1250

<sup>1)</sup> Shortened: B18 by 7 mm

