

# Pro - extended centre point



## APPLICATION

For counter-clamping workpieces on turning and grinding machines. Especially suited for cramped work area between centre point and workpiece.

## TYPE

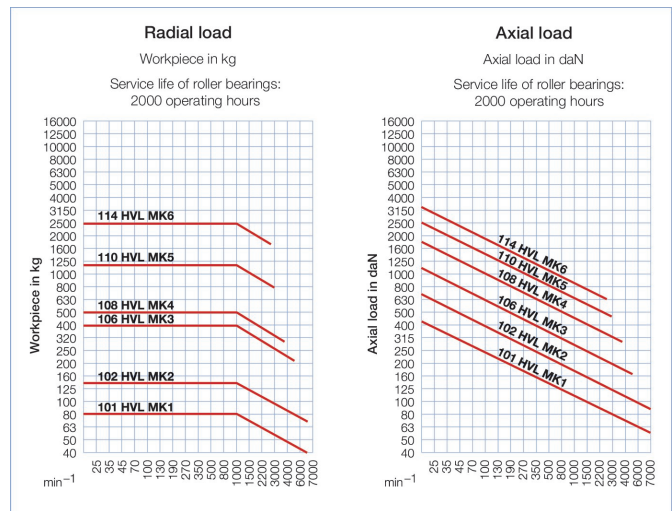
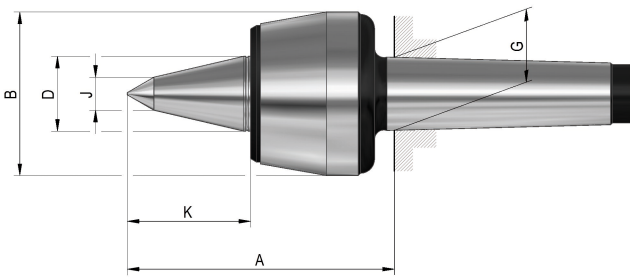
All-round live centre with extended centre point.

## CUSTOMER BENEFITS

- Enlarged work area and better workpiece accessibility thanks to extended centre point
- High concentricity and stability thanks to 3-fold bearing
- Maximum concentricity deviation of 0.005 mm for maximum precision

## TECHNICAL FEATURES

- Body hardened and ground
- Tip angle 60°



A06 HVL Pro with extended centre point body hardened and ground - tip angle 60°

Item no.	058668	058669	058670	058671	058672	058673
Mount MT	1	2	3	4	5	6
Size	101	102	106	108	110	114
A mm	70.5	75	95.5	114.5	143.5	172.5
B mm	34.5	43	58.5	68.5	88.5	102.5
D mm	15	20	25	32	40	50
G mm	12.065	17.78	23.825	31.267	44.399	63.348
K mm	27	34	47	53	64	78
J mm	9	10	12	14	16	18
Weight approx. g	400	500	1300	2300	4800	10200
Workpiece weight max. kg	80	140	400	500	1200	2500
Concentricity deviation max. mm	0.01	0.005	0.005	0.005	0.005	0.01
Speed max. min <sup>-1</sup>	7000	7000	5000	3800	3000	2600
Spare live centres	1241731	1241732	1241733	1241734	1241735	1241736

Version with draw-off nut on request