

Pro - cylindrical shank



APPLICATION

For counter-clamping of workpieces on turning and grinding machines using lathe chucks, collet chucks and tool take-ups.
Take-up for tool magazine / turret.

TYPE

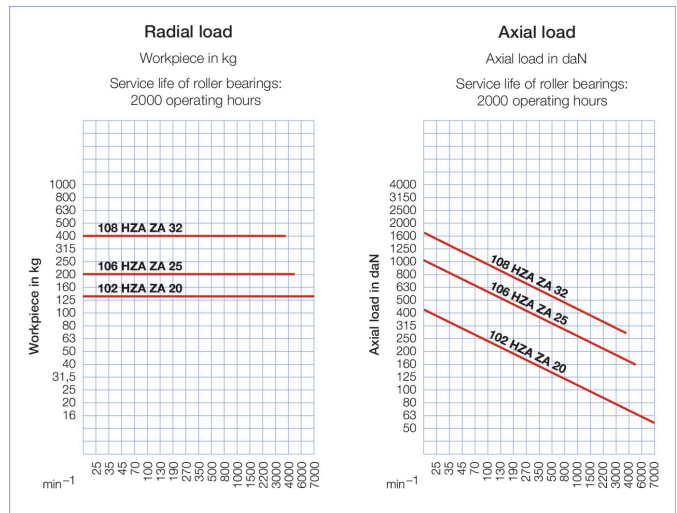
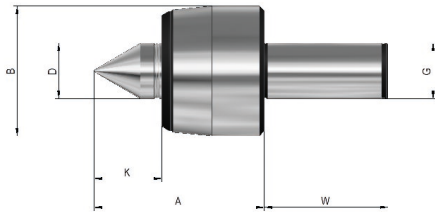
All-round live centre with cylinder shaft.

CUSTOMER BENEFITS

- ③ Proven 3-fold bearing for high axial and radial load
- ③ Lifetime lubrication for minimum required maintenance
- ③ Maximum concentricity deviation of 0.005 mm for maximum precision

TECHNICAL FEATURES

- Body hardened and ground
- Tip angle 60°
- **Note:** Live centres with cylindrical shank and with clamping surface on request



A06 HZA Pro with **cylindrical shank** body hardened and ground - tip angle 60°

Item no.	1293705 ▲	1293706 ▲	1293707 ▲	1316054 ▲	1316055 ▲	1316056 ▲
Mount MT	ZA20	ZA25	ZA32	ZA20	ZA25	ZA32
Size	102	106	108	102	106	108
A mm	58	76.8	93.1	58	76.8	93.1
B mm	43	48.5	68.5	43	48.5	68.5
D mm	20	25	32	20	25	32
G mm	20	25	32	20	25	32
K mm	24	30.5	40	24	30.5	40
W mm				50	56	60
Weight approx. g	414	891	1474	414	891	1474
Workpiece weight max. kg	130	200	400	130	200	400
Concentricity deviation max. mm	0.005	0.005	0.005	0.005	0.005	0.005
Speed max. min ⁻¹	7000	5000	3800	7000	5000	3800
Spare live centres	1241725	1241723	1241722	1241725	1241723	1241722